

#### Features

- Rich lustrous finish
- Outstanding durability
- Excellent colour retention and fade resistance
- Easy, smooth application
- Available in unlimited colours
- For Interior & Exterior use
- Lifetime Limited Warranty

#### Recommended For

For primed or previously painted interior and exterior, wood, metal or fiberglass doors and trim.

#### General Description

Aura® Grand Entrance® brings rich, vivid colour and exceptional durability to your exterior doors and trim. Inspired by fine European door and trim enamel, Aura® Grand Entrance® cures to a lustrous finish that lends your home a look of elegance and luxury. Specially formulated to retain colour integrity and gloss, this enamel is easy to apply, has excellent hide and is available in unlimited colours.

#### Limitations

- Do not apply when air and surface temperatures are below 10 °C (50 °F)
- Should not be used on exterior soft or flexible substrates
- Two coats required for ultimate sheen and durability
- Available in Quarts only

Product Information		Technical data for base 1	
Standard Colours	NA	Vehicle Type	Urethane Modified Waterborne Alkyd
Tint Bases	1X, 2X, 3X and 4X	Pigment Type	Titanium Dioxide
Colorant System	Gennex® Waterborne Colorants	Volume Solids	40 ± 2%
<b>Certifications &amp; Qualifications:</b> <b>VOC compliant in all regulated areas</b>  Class A (0-25) over non-combustible surfaces when tested in accordance with ASTM E-84		Coverage per 0.9 L at	9.3 – 11.6 sq. m.
		Recommended Film Thickness	(100 – 125 sq. ft.)
		Recommended Film Thickness	– Wet 91.4 µm (3.6 mils)
		– Dry	35.5 µm (1.4 mils)
		Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure colour uniformity and minimize the disposal of excess paint.	
		Dry Time @ 25 °C (77 °F) @ 50 % RH	– To Touch 4 – 6 Hours – To Recoat 24 Hours
<b>Technical Assistance</b>  Available in the UK through Benjamin Moore UK showrooms and Authorized Stockists. See <a href="http://www.benjaminmoorepaint.co.uk/stores">www.benjaminmoorepaint.co.uk/stores</a> for contact information.  Benjamin Moore corporate customer service +1 855-724-6802 or <a href="mailto:info@benjaminmoore.com">info@benjaminmoore.com</a>		Painted surfaces can be washed after two weeks. High humidity and cool temperatures will result in longer dry, recoat and service times.	
		Dries By	Evaporation, Coalescence
		Viscosity	95 ± 5 KU
		Flash Point	None
		Gloss / Sheen	Satin (25 – 35 @ 60°)
		Surface Temperature at Application	– Min. 10 °C (50 °F) – Max 32.2 °C (90 °F)
		Thin With	Clean Water
		Clean Up Thinner	Clean Water
		Weight Per 3.79 L	5.8 kg (10.9 lbs)
		Storage Temperature	– Min. 4.9 °C (40 °F) – Max 32.2 °C (90 °F)
		<b>Volatile Organic Compounds (VOC)</b>	
		EU limit for this product is (Cat.A/a) 100 g/L Max VOC 19 g/L	

## Surface Preparation

Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials, and mildew. Remove any peeling or scaling paint and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. To achieve the ultimate smoothness new and previously painted substrates should be sanded with 220 grit sand paper

**Difficult Substrates:** Benjamin Moore offers a number of specialty primers for use over difficult substrates such as bleeding woods, grease stains, crayon markings, hard glossy surfaces, galvanized metal, or other substrates where paint adhesion or stain suppression is a particular problem. Your Benjamin Moore® retailer can recommend the right problem solving primer for your special needs.

## Primer/Finish Systems

New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary. Sanding between coats with 220 grit sand paper will produce an ultra smooth finish.

**Special Note:** Certain deep custom colours may require a Deep Base Primer tinted to a special prescription formula to achieve the desired color. Consult your retailer.

### Wood and Engineered Wood Products:

**Primer:** Fresh Start® High-Hiding All Purpose Primer (046)

**Finish:** 2 coats Aura® Grand Entrance® Satin (147)

### Fiberglass:

**Primer:** Fresh Start® High-Hiding All Purpose Primer (046)

**Finish:** 2 coats Aura® Grand Entrance® Satin (147)

### Ferrous Metal (Steel and Iron):

**Primer:** Super Spec HP® Alkyd Metal Primer (P06)

**Finish:** 2 coats Aura® Grand Entrance® Satin (147)

### Non-Ferrous Metal (Galvanized & Aluminum)

All new metal surfaces must be thoroughly cleaned with an Oil & Grease Emulsifier Corotech® V600 to remove contaminants. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion.

**Primer:** Ultra Spec® HP Acrylic Metal Primer (HP04)

**Finish:** 2 coats Aura® Grand Entrance® Satin (147)

**Repaint, All Substrates:** Prime bare areas with the primer recommended for the substrate above.

## Application

Stir thoroughly before and during use. Apply two coats at the recommended spread rate. Paint Application: For best results, use a premium Benjamin Moore® custom-blended nylon/polyester brush, premium Benjamin Moore® Microfiber roller, or a similar product. Apply paint generously from unpainted area into wet area. This product can also be sprayed.

### Spray, Airless:

Fluid Pressure — 1,500 - 2,500 PSI; Tip — .011 - .015 Orifice

## Thinning/Clean Up

Thinning is unnecessary, but if required to obtain desired application properties, a small amount of clean water may be added. Never add other paints or solvents. Clean up with warm soapy water. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

## Hazard statements

EUH208 - Contains (Tetramethyl-5-decyne-4,7-diol, 2,4,7,9-, 1,2-Benzisothiazolin-3-one). May produce an allergic reaction

EUH210 - Safety data sheet available on request

## Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand. P102 - Keep out of reach of children.

P280 - Wear eye protection/ face protection. P321 - Specific treatment (see supplemental first aid instructions on this label). P501 - Dispose of contents/container to industrial incineration plant.

**FIRST AID:** In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.